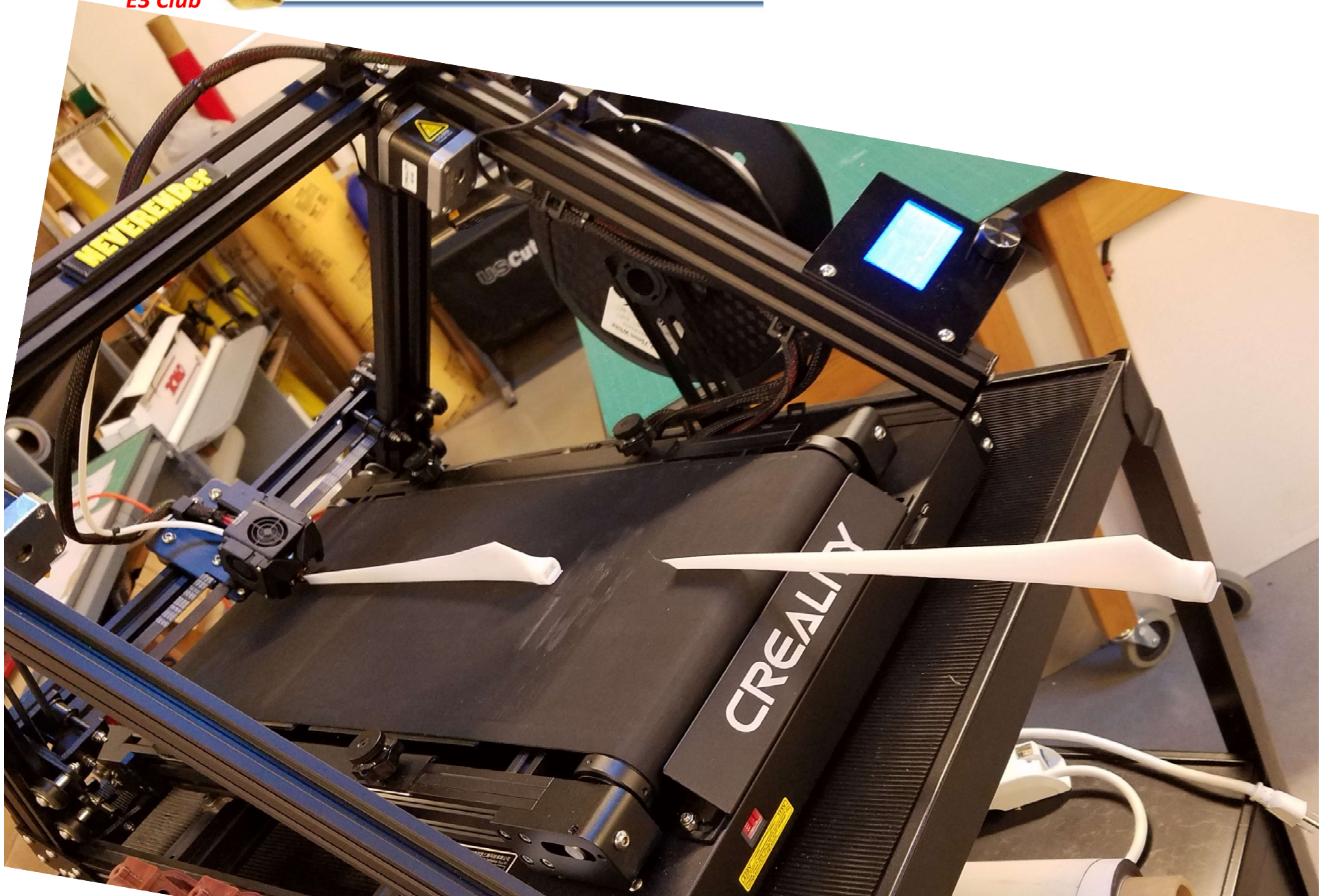




When will it fall off?



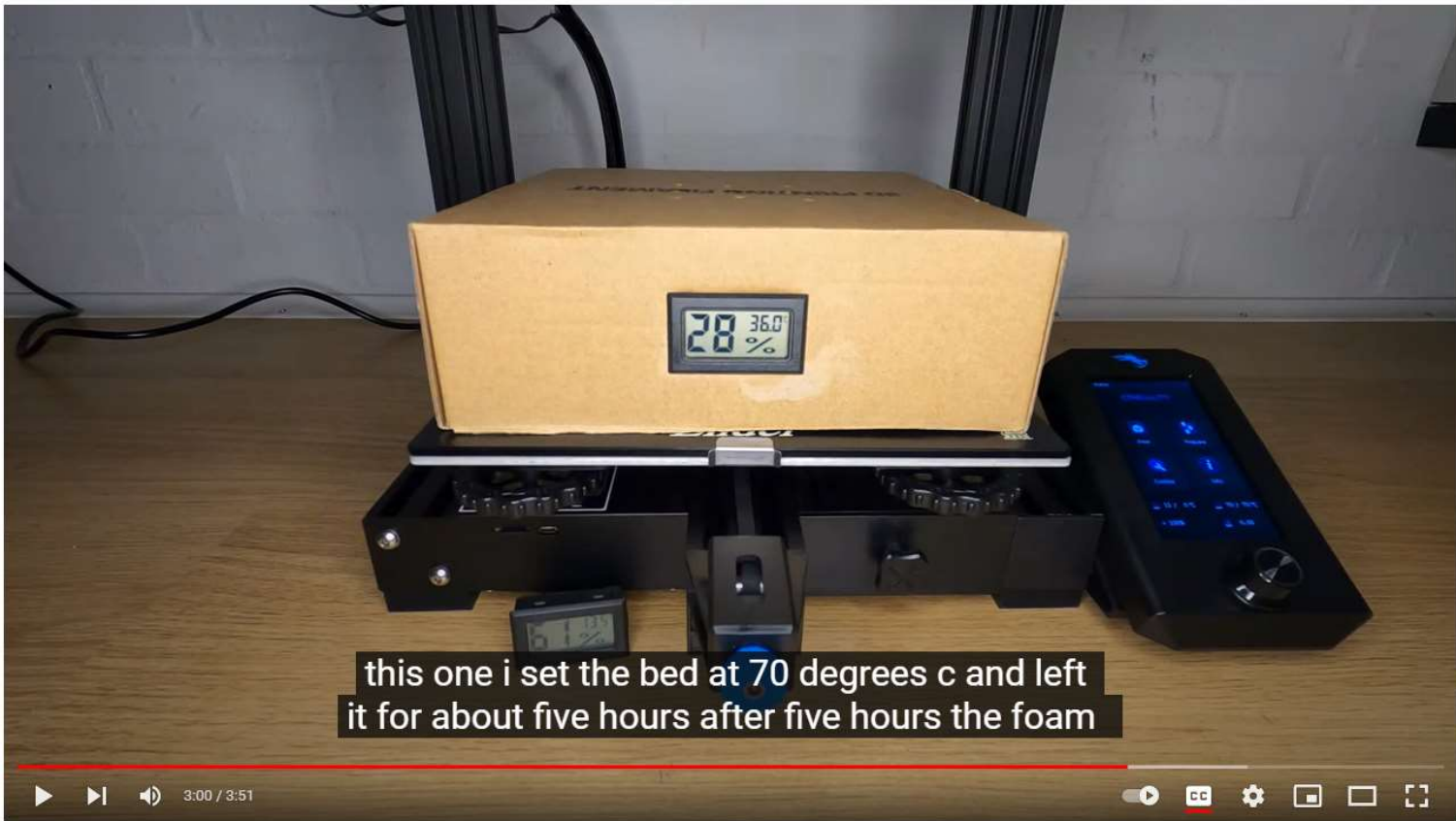


Inspiration Video

youtube.com/watch?v=WC3jvuq-ug8&t=15s

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E3 Club



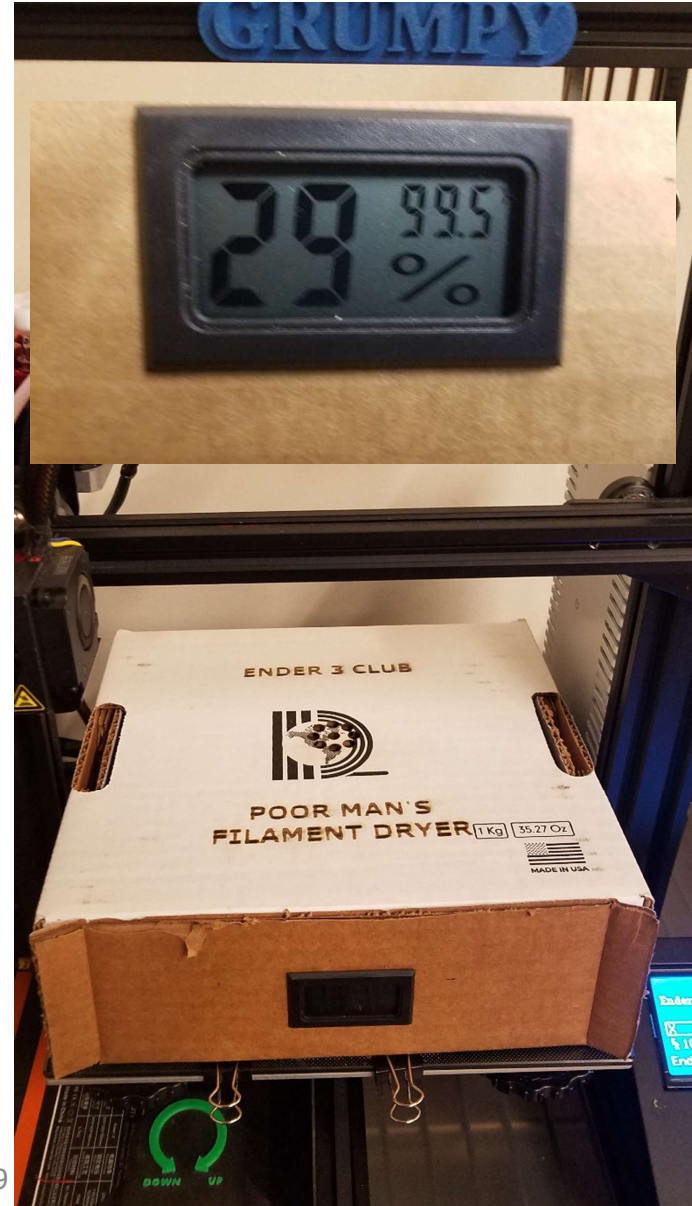
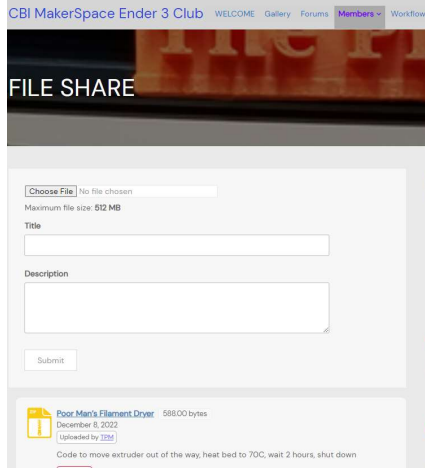
FILAMENT DRYER ROUTINE

PMFDryer.gcode output_0027.ngc change.log Cat'sPawDual1.fff RonTest1.bd new 1 modDesc.xml BefahrerV3TPM.lua Lasercut-jigsaw.py mowingTest20200128.waypoints test2.gcode

```

1 ;FLAVOR:Marlin
2 ;
3 ;Filament Dryer Routine
4 ; Set Bed temp
5 G90 ;absolute positioning
6 G28 ; Home all axis
7 ; MOVE TO MAKE CLEARANCE FOR BOX
8 G1 Z5
9 G1 X5 Y100
10 G1 Z185
11 M117 PLACE FILAMENT AND BOX
12 M0
13 ; HEAT UP BED
14 M140 ; SET BED TEMP
15 M190 S70 ; WAIT FOR UP TO TEMP
16 ;WAIT FOR 2 HOURS BY WAITING 120 MINUTES
17 M117 COOKING...
18 G4 S60 ; 60 SECONDS = ONE MINUTE 1
19 G4 S60 ; 60 SECONDS = ONE MINUTE 2
20 G4 S60 ; 60 SECONDS = ONE MINUTE 3
21 G4 S60 ; 60 SECONDS = ONE MINUTE 4
22 G4 S60 ; 60 SECONDS = ONE MINUTE 5
23 G4 S60 ; 60 SECONDS = ONE MINUTE 6
24 G4 S60 ; 60 SECONDS = ONE MINUTE 7
25 G4 S60 ; 60 SECONDS = ONE MINUTE 8
26 G4 S60 ; 60 SECONDS = ONE MINUTE 9
27 G4 S60 ; 60 SECONDS = ONE MINUTE 10
28 M117 10+ MINUTES
29 ;
30 G4 S600 ; 600 SECONDS = TEN MINUTEs
31 M117 20+ MINUTES
32 ;
33 G4 S600 ; 600 SECONDS = TEN MINUTEs
34 M117 30+ MINUTES
35 ;
36 G4 S600 ; 600 SECONDS = TEN MINUTEs
37 M117 40+ MINUTES
38 ;
39 G4 S600 ; 600 SECONDS = TEN MINUTEs
40 M117 50+ MINUTES
41 ;
42 G4 S600 ; 600 SECONDS = TEN MINUTEs
43 ;
44 M117 FIRST HOUR+ MINUTES
45 ; SECOND HOUR
46 G4 S3000 ; 3600 SECONDS = 6*TEN MINUTEs = 1 hour
47 ;
48 M117 Less than 10 minutes to go!
49 G4 S600 ; 600 SECONDS = TEN MINUTEs
50 ;
51 M140 S0 ;heated bed heater off
52 M117 FINISHED!!
53 M0
54 ;End of Gcode

```



ENDER CLUB 20221209

<https://www.youtube.com/watch?v=WC3jvuq-ug8&t=15s>